## **SIEMENS**

## Data sheet

6ES7512-1DK01-0AB0

SIMATIC DP, CPU 1512SP-1 PN FOR ET 200SP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 200 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 3 PORT SWITCH, 48 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY, BUSADAPTER NECESSARY FOR PORT 1 AND 2



General information	
Product type designation	CPU 1512SP-1 PN
HW functional status	FS01
Firmware version	V1.8
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V13 SP1 Update 4
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms

Input current	
Current consumption (rated value)	0.6 A
Inrush current, max.	4.7 A; Rated value
I²t	0.14 A²·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory  Number of slots for SIMATIC memory card	1
SIMATIC Memory Card required	Yes
Work memory	165
	200 kbyte
• integrated (for program)	
• integrated (for data)	1 Mbyte
Load memory	00 Ob. 4-
Plug-in (SIMATIC Memory Card), max.      Packup	32 Gbyte
Backup	Yes
maintenance-free	res
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	2 000; In addition to blocks such as DBs, FBs and FCs, UDTs,
	global constants, etc. are also regarded as elements
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	200 kbyte
FC	
Number range	0 65 535
• Size, max.	200 kbyte
ОВ	
• Size, max.	200 kbyte
Number of free cycle OBs	100

Number of time alarm OBs	20
Number of delay alarm OBs	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
retentive data area in total (incl. times, counters,	128 kbyte; Available retentive memory for bit memories, timers,
flags), max.	counters, DBs, and technology data (axes): 88 KB
Flag	16 kbyte
Number of cleak memories	8; 8 clock memory bits, grouped into one clock memory byte
<ul> <li>Number of clock memories</li> <li>Data blocks</li> </ul>	o, a slock memory bits, grouped into one clock memory byte
	Yes
Retentivity adjustable	No
Retentivity preset	140
Local data	64 khyto: may 16 KB par black
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block

Address area	
Address area  Number of IO modules	2 048; max. number of modules / submodules
I/O address area	2 0.10, max. nambor of modulos / submodules
• Inputs	32 kbyte; All inputs are in the process image
·	32 kbyte; All outputs are in the process image
Outputs	32 kbyte, All outputs are in the process image
per integrated IO subsystem	Olihida
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Address space per module	
<ul> <li>Address space per module, max.</li> </ul>	32 byte; For input and output data respectively
Address space per station	
Address space per station, max.	1 280 byte; for central inputs and outputs; depending on configuration
Hardware configuration	
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
● Via CM	0
Rack	
<ul><li>Modules per rack, max.</li></ul>	64; CPU + 64 modules + server module (mounting width max. 1 m)
<ul> <li>Rack, number of rows, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number
Time of days	of available slots
Time of day	or available slots
Clock	or available slots
	Hardware clock
Clock	
Clock  • Type	Hardware clock
Clock  Type Backup time	Hardware clock 6 wk; At 40 °C ambient temperature, typically
Clock  Type Backup time Deviation per day, max.	Hardware clock 6 wk; At 40 °C ambient temperature, typically
Clock  Type Backup time Deviation per day, max. Operating hours counter	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Clock  Type  Backup time Deviation per day, max.  Operating hours counter  Number	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Clock  Type Backup time Deviation per day, max. Operating hours counter Number Clock synchronization	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s

• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes

Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
With optical interface	Yes; Via bus adapter BA 2x SCRJ

1. Interface	
Interface types	
<ul><li>Number of ports</li></ul>	3; 1. integr. + 2. via BusAdapter
<ul><li>integrated switch</li></ul>	Yes
• RJ 45 (Ethernet)	Yes; X1
Bus adapter (PROFINET)	Yes; Applicable BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x SCRJ, BA SCRJ / RJ45, BA SCRJ / FC
Functionality	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes

2. Interface	
Interface types	
<ul> <li>Number of ports</li> </ul>	1
• RS 485	Yes; Via CM DP module
Functionality	
SIMATIC communication	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP slave	Yes

Yes

Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
Number of connections, max.	88

• Media redundancy

<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
<ul> <li>Number of S7 routing paths</li> </ul>	16
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 253 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	$500~\mu s$ to $8~ms;$ Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms

— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
SIMATIC communication	
S7 communication, as server	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
<ul><li>Number of connections, max.</li></ul>	48
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
— Isochronous mode	No
— Equidistance	No

Further protocols  - Activation/deactivation of DP slaves  Further protocols  - MODBUS  - Switchover time on line break, typ Number of stations in the ring, max.  So  Isochronous mode  Isochronous operation (application synchronized up to terminal)  So terminal)  So ressage functions  Number of login stations for message functions, max.  Block related messages  Number of configurable alarms, max.  So 000  Number of simultaneously active alarms in alarm pool  Number of reserved alarms for system diagnostics  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Yes: up to 8 simultaneously  No  Status control variables  Variables  No  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  — of which powerfail-proof  Traces	— Number of DP slaves	125
Further protocols  • MODBUS  • ModBus  Wedia redundancy  • Switchover time on line break, typ. • Number of stations in the ring, max.  Block related messages  Number of login stations for message functions, max.  Block related messages  Number of simultaneously active alarms in alarm pool  • Number of reserved user alarms for system diagnostics  • Number of reserved alarms for motion technology objects  Test commissioning functions  Status block  Yes; parallel online access possible for up to 3 engineering systems  Status control  • Status/control variables, max.  — of which status variables, max.  — of which control variables, max.  • Forcing  • Forcing  • Forcing  • Forcing  • Present  • Number of retries, max. — of which control variables, max.  — Of which control variables, max.  Persent  • Present  • Present  • Number of variables, max. — of which powerfail-proof  • Present  • Present  • Present  • Number of retries, max. — of which powerfail-proof  • Present  • Present  • Present  • Present  • Number of traines, max. — of which powerfail-proof  • Status  • Outper of variables, max. — of which powerfail-proof  • Present  • Present  • Present  • Present  • Number of entries, max. — of which powerfail-proof		
Modia redundancy Switchover time on line break, typ. Switchover time on line break, typ. Number of stations in the ring, max.  Number of login stations for message functions, max.  Number of login stations for message functions, max.  Number of simultaneously active alarms in alarm pool Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Media reserved alarms for motion Technology objects  Media stations for message functions, max.  Number of reserved alarms for system diagnostics Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Media reserved alarms for motion Technology objects  Media reserved alarms for system diagnostics Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Media reserved alarms for system diagnostics Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Media reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Media reserved alarms for system diagnostics Number of variables Number of variables No  Status control Status/control  Ves: Parallel online access possible for up to 3 engineering systems  Status/control  Yes: up to 8 simultaneously Single step No  Status/control variables No  Status/control variables, max.  — of which status variables, max.  — of which status variables, max.  — of which control variables, max.  — of which powerfail-proof  Porcing  Percing  Pe		
Media redundancy  Switchover time on line break, typ. Number of stations in the ring, max.  Solutionous mode  Isochronous mode  Isochronous operation (application synchronized up to terminal)  Sochronous operation (application synchronized up to terminal)  Sochronous operation (application synchronized up to terminal)  Sochronous mode  Isochronous mode  Isochronous mode  Isochronous operation (application synchronized up to terminal)  Sochronous mode  Isochronous mode  Isoch		Ves: MODRUS TCP
Switchover time on line break, typ. Number of stations in the ring, max.  So  Sochronous mode  Isochronous operation (application synchronized up to terminal) Ves; Only with PROFINET; with minimum OB 6x cycle of 625 µs to terminal)  S7 message functions  Number of login stations for message functions, max.  Block related messages Ves Number of configurable alarms, max.  Number of simultaneously active alarms in alarm pool Number of reserved user alarms Number of reserved user alarms Number of reserved alarms for system diagnostics Number of reserved alarms for motion diagnostics Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering) Ves; Parallel online access possible for up to 3 engineering systems  Status block Yes; up to 8 simultaneously No Status control  Status/control  Status/control variable Variables Name Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Peripheral inputs/outputs Number of variables, max.  Peripheral inputs/outputs Number of variables, max.  Peripheral inputs/outputs Number of variables, max.  Oliagnostic buffer  Persent Number of entries, max.  — of which powerfail-proof  Number of which powerfail-proof  Number of which powerfail-proof  Number of which powerfail-proof		Tes, MODBOS TO
Number of stations in the ring, max.   50		200 mg
Isochronous mode Isochronous poperation (application synchronized up to terminal)  S7 message functions Number of login stations for message functions, max. Block related messages Yes Number of configurable alarms, max.  Number of simultaneously active alarms in alarm pool Number of reserved user alarms Number of reserved alarms for system diagnostics Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Test commissioning functions Joint commission (Team Engineering) Yes; Parallel online access possible for up to 3 engineering systems Status block Yes; up to 8 simultaneously Single step No Status/control variable Variables Variables Number of variables, max. — of which control variables, max. — Of which status variables, max. — Of which ontrol variables, max.  Porccing Forcing F		
Isochronous operation (application synchronized up to terminal)  S7 message functions  Number of login stations for message functions, max.  Block related messages  Number of configurable alarms, max.  Number of simultaneously active alarms in alarm pool  Number of reserved user alarms  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variables  Ves  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  — of which control variables, max.  — of which status variables, max.  — of which status variables, max.  — of which control variables, max.  — of which status variables, max.  — Of which control variables, max.  — Of which powerfail-proof  Yes  Number of entries, max.  — Of which powerfail-proof	<ul> <li>Number of stations in the ring, max.</li> </ul>	50
S7 message functions  Number of login stations for message functions, max.  Block related messages  Number of simultaneously active alarms in alarm pool  Number of simultaneously active alarms in alarm pool  Number of reserved user alarms  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Status/control  Status/control  Status/control variables  No  Status/control variables, max.  — of which status variables, max.  — of which control variables, max.  — of which control variables, max.  — of which control variables, max.  — of which status variables, max.  — of which control variables, max.  — of which powerfail-proof  Yes  Number of entries, max.  — of which powerfail-proof  Yes  Number of entries, max.  — of which powerfail-proof	Isochronous mode	
Number of login stations for message functions, max.  Block related messages  Yes  Number of configurable alarms, max.  5 000  Number of simultaneously active alarms in alarm pool  Number of reserved user alarms  Number of reserved alarms for system diagnostics  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Porcing  Forcing  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  200; per job  Peripheral inputs/outputs  Number of variables, max.  200  Diagnostic buffer  Persent  Yes  Number of variables, max.  1 000  Town which powerfail-proof  500		Yes; Only with PROFINET; with minimum OB 6x cycle of 625 μs
Block related messages  Number of configurable alarms, max.  Number of simultaneously active alarms in alarm pool  Number of reserved user alarms  Number of reserved alarms for system diagnostics  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Porcing  Forcing  Forcing  Forcing  Forcing  Forcing  Forcing, variables, max.  Number of variables, max.  Peripheral inputs/outputs  Peripheral inputs/outputs  Number of variables, max.  1000  Peripherali-proof  Number of entries, max.  Of which powerfail-proof  Sou  Number of entries, max.  Of which powerfail-proof	S7 message functions	
Number of configurable alarms, max.  Number of simultaneously active alarms in alarm pool  Number of reserved user alarms  Number of reserved user alarms  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Yes; Parallel online access possible for up to 3 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variable  Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max.  of which status variables, max.  of which control variables, max.  Percing  Forcing  Forcing  Forcing  Forcing  Forcing  Forcing  Forcing  Peripheral inputs/outputs  Number of variables, max.  200  Diagnostic buffer  Persent  P	Number of login stations for message functions, max.	32
Number of simultaneously active alarms in alarm pool  Number of reserved user alarms Number of reserved alarms for system diagnostics Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering) Yes; Parallel online access possible for up to 3 engineering systems  Status block Yes; up to 8 simultaneously Single step No  Status/control Status/control variable Yes No  Status/control variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Percing Forcing Forcing Percing, variables Number of variables, max. 200; per job Peripheral inputs/outputs Number of variables, max. 200 Diagnostic buffer  Persent Present Present Number of entries, max. 1000 Ford which powerfail-proof	Block related messages	Yes
Pool  Number of reserved user alarms Number of reserved alarms for system diagnostics Number of reserved alarms for motion technology objects  Test commissioning functions Joint commission (Team Engineering) Status block Yes; Parallel online access possible for up to 3 engineering systems  Status block Yes; up to 8 simultaneously No  Status/control  Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  200; per job  Forcing Forcing Forcing Forcing Forcing Forcing Yes Number of variables, max. 200 Diagnostic buffer  Persent Number of entries, max.  1 000 Number of entries, max. — of which powerfail-proof 500	Number of configurable alarms, max.	5 000
Number of reserved user alarms  Number of reserved alarms for system diagnostics  Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block  Yes; up to 8 simultaneously  No  Status/control  Status/control variable  Variables  No  Status/control variables  No  Number of variables, max.  — of which control variables, max.  — of which control variables, max.  Porcing  Forcing  Forcing  Forcing  Peripheral inputs/outputs  Number of variables, max.  200  Diagnostic buffer  Present  Number of entries, max.  1000  Number of which powerfail-proof  Sou	-	
Number of reserved alarms for system diagnostics  Number of reserved alarms for motion technology objects    Number of reserved alarms for motion technology objects	pool	
diagnostics  Number of reserved alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  Status/control variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Diagnostic buffer  • present  • present  • present  • Number of entries, max.  — of which powerfail-proof  500	<ul> <li>Number of reserved user alarms</li> </ul>	300
Test commissioning functions  Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block  Yes; up to 8 simultaneously  Single step  No  Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200; per job  Forcing  • Forcing  • Forcing, variables  • Number of variables, max.  200; per job  Ves  • Peripheral inputs/outputs  • Number of variables, max.  200  Diagnostic buffer  • present  • present  • Number of entries, max.  — of which powerfail-proof  500		100
Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block Yes; up to 8 simultaneously  No  Status/control  Status/control variable Variables  No  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200; per job  Forcing  Forcing  Forcing  Forcing, variables Number of variables, max.  200; per job  Forcing  Yes  Forcing, variables Peripheral inputs/outputs Number of variables, max.  200  Diagnostic buffer  Present  Number of entries, max.  1 000  500		80
Joint commission (Team Engineering)  Yes; Parallel online access possible for up to 3 engineering systems  Status block Yes; up to 8 simultaneously  No  Status/control  Status/control variable Variables  No  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  200; per job  Forcing  Forcing  Forcing  Forcing, variables Number of variables, max.  200; per job  Forcing  Yes  Forcing, variables Peripheral inputs/outputs Number of variables, max.  200  Diagnostic buffer  Present  Number of entries, max.  1 000  500	Test commissioning functions	
Single step  Status/control  Status/control variable  Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max.  of which status variables, max.  of which control variables, max.  200; per job  200; per job  Forcing  Forcing  Forcing  Peripheral inputs/outputs  Number of variables, max.  200  Diagnostic buffer  present  present  Number of entries, max.  1000  500	Joint commission (Team Engineering)	
Status/control  Status/control variable  Variables  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max.  of which status variables, max.  of which control variables, max.  Porcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  200; per job  Peripheral inputs/outputs  Peripheral inputs/outputs  Number of variables, max.  Diagnostic buffer  Present  Present  Present  Onumber of entries, max.  1000  500	Status block	Yes; up to 8 simultaneously
Status/control variable Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  Number of variables, max. — of which status variables, max. — of which control variables, max. 200; per job 200; per job  Forcing  Forcing  Forcing  Forcing, variables Number of variables, max. 200  Diagnostic buffer  Persent  Number of entries, max.  — of which powerfail-proof  Status/control variables, inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200;	Single step	No
<ul> <li>Variables</li> <li>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</li> <li>Number of variables, max.  <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> <li>Peripheral inputs/outputs</li> <li>Number of variables, max.</li> <li>present</li> <li>Present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>500</li>	Status/control	
<ul> <li>Number of variables, max. <ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> </ul> </li> <li>Forcing <ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> </li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> </ul> </li> <li>Number of entries, max.</li> <li>1 000</li> <li>of which powerfail-proof</li> <li>500</li> </ul>	Status/control variable	Yes
<ul> <li>of which status variables, max.</li> <li>of which control variables, max.</li> <li>200; per job</li> <li>200; per job</li> </ul> Forcing <ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>1 000</li> <li>of which powerfail-proof</li> </ul> 500	Variables	
<ul> <li>— of which control variables, max.</li> <li>Forcing</li> <li>• Forcing</li> <li>• Forcing, variables</li> <li>• Number of variables, max.</li> <li>Diagnostic buffer</li> <li>• present</li> <li>• Number of entries, max.</li> <li>1 000</li> <li>— of which powerfail-proof</li> </ul>	<ul><li>Number of variables, max.</li></ul>	
Forcing  • Forcing  • Forcing, variables  • Number of variables, max.  Diagnostic buffer  • present  • Number of entries, max.  1 000  — of which powerfail-proof	<ul><li>of which status variables, max.</li></ul>	200; per job
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>Peripheral inputs/outputs</li> <li>200</li> <li>Diagnostic buffer</li> <li>Present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> <li>Yes</li> <li>500</li> </ul>	<ul><li>of which control variables, max.</li></ul>	200; per job
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>Peripheral inputs/outputs</li> <li>200</li> <li>Diagnostic buffer</li> <li>Present</li> <li>Yes</li> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> <li>500</li> </ul>	Forcing	
<ul> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul>	• Forcing	Yes
Diagnostic buffer  • present  • Number of entries, max.  — of which powerfail-proof  500	• Forcing, variables	Peripheral inputs/outputs
<ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> Yes  1 000  500	<ul> <li>Number of variables, max.</li> </ul>	200
<ul> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> <li>500</li> </ul>	Diagnostic buffer	
— of which powerfail-proof 500	• present	Yes
The state of the s	<ul> <li>Number of entries, max.</li> </ul>	1 000
Traces	— of which powerfail-proof	500
	<u> </u>	

Later and the constitution of the constitution	
Interrupts/diagnostics/status information  Diagnostics indication LED	
	Yes
RUN/STOP LED	Yes
• ERROR LED	
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
• vertical installation, min.	0 °C
• vertical installation, max.	50 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: read/wite protection     Protection level: Complete protection	Yes
1 10t00ttoff 1070tt. Complete protection	

Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
last modified:	01.02.2016