## SIEMENS

## Data sheet

## 6ES7212-1HG50-0XB0



SIMATIC S7-1200 G2: compact CPU 1212C DC/DC/RLY; power supply: DC 20.4-28.8 V DC; onboard I/O: 8x DI 24 V DC; 6 DO relay 2 A; memory: program 150 KB data: 500 KB, retentivity: 20 KB

Figure similar

General information	
Product type designation	CPU 1212C DC/DC/Relay
Firmware version	V1.0
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
<ul> <li>SysLog</li> </ul>	Yes
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V20 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Input current	
Current consumption (rated value)	185 mA; CPU only
Current consumption, max.	765 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
²t	0.5 A <sup>2</sup> ·s
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	Yes; L+ minus 4 V DC min.
<ul> <li>Short-circuit protection</li> </ul>	Yes
• Output current, max.	300 mA
Power loss	
Power loss, typ.	3 W
Memory	
Work memory	
integrated	650 kbyte
• integrated (for program)	150 kbyte
• integrated (for data)	500 kbyte
Load memory	
integrated	8 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte; with SIMATIC memory card
Backup	
present	Yes

maintenance-free	Yes
without battery	Yes
CPU processing times	100
	27 no: / instruction
for bit operations, typ for word operations, typ.	37 ns; / instruction
	30 ns; / instruction
for floating point arithmetic, typ. CPU-blocks	74 ns; / instruction
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
OB	400
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 1 ms
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of startup OBs	100
Number of asynchronous error OBs	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	20 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	1 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	1 kbyte
Hardware configuration	
Hardware configuration Number of modules per system, max.	6
	6
Number of modules per system, max.	6
Number of modules per system, max. Time of day	6 Yes
Number of modules per system, max. Time of day Clock	Yes
Number of modules per system, max. Time of day Clock • Hardware clock (real-time)	
Number of modules per system, max. Time of day Clock • Hardware clock (real-time) • Backup time • Deviation per day, max.	Yes 480 h; Typical
Number of modules per system, max. Time of day Clock • Hardware clock (real-time) • Backup time • Deviation per day, max. Digital inputs	Yes 480 h; Typical 2 s; at 25 °C
Number of modules per system, max. Time of day Clock • Hardware clock (real-time) • Backup time • Deviation per day, max. Digital inputs Number of digital inputs	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting)
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting)
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting)
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 8
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 8
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 /
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", min.	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 /
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", max.	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.1 μs
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", min.         — at "0" to "1", max.         for interrupt inputs	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 μs; 0.05/0.1/0.2/0.4/ 0.8/1.6/3.2/6.4/10.0/12.8/20.0 ms 0.1 μs 20 ms
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", max.         for interrupt inputs         — parameterizable	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.1 μs
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", min.         — parameterizable         for interrupt inputs         — parameterizable         for technological functions	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms 0.1 μs 20 ms Yes
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         Number of digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", max.         for interrupt inputs         — parameterizable	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1/0.2/0.4/0.8/1.6/3.2/6.4/10.0/12.8/20.0 μs; 0.05/0.1/0.2/0.4/ 0.8/1.6/3.2/6.4/10.0/12.8/20.0 ms 0.1 μs 20 ms
Number of modules per system, max.         Time of day         Clock         • Hardware clock (real-time)         • Backup time         • Deviation per day, max.         Digital inputs         • of which inputs usable for technological functions         Source/sink input         Number of simultaneously controllable inputs         all mounting positions         — up to 40 °C, max.         Input voltage         • Rated value (DC)         • for signal "0"         • for signal "1"         Input delay (for rated value of input voltage)         for standard inputs         — parameterizable         — at "0" to "1", min.         — parameterizable         for interrupt inputs         — parameterizable         for technological functions	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms 0.1 μs 20 ms Yes single phase: 6 HSCs @ 100 kHz & 2 standard @ 30 kHz, quadrature phase: 6
Number of modules per system, max. Time of day Clock • Hardware clock (real-time) • Backup time • Deviation per day, max. Digital inputs Number of digital inputs • of which inputs usable for technological functions Source/sink input Number of simultaneously controllable inputs all mounting positions — up to 40 °C, max. Input voltage • Rated value (DC) • for signal "0" • for signal "1" Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable	Yes 480 h; Typical 2 s; at 25 °C 8; Integrated 8; HSC (High Speed Counting) Yes 8 24 V 5 V DC or 0.5 mA 15 V DC at 2.5 mA 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 μs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms 0.1 μs 20 ms Yes single phase: 6 HSCs @ 100 kHz & 2 standard @ 30 kHz, quadrature phase: 6

• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6; Relays
Switching capacity of the outputs	0, 1004/5
with resistive load, max.	2 A
• on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	
• "0" to "1", max.	10 ms; max.
• "1" to "0", max.	10 ms; max.
Switching frequency	
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	Not recommended
Relay outputs	
Number of relay outputs	6
<ul> <li>Number of operating cycles, max.</li> </ul>	mechanically 10 million, at rated load voltage 100 000
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	Yes
— IRT	Yes
- PROFlenergy	Yes; per user program
— Prioritized startup	Yes
<ul> <li>— Number of IO devices with prioritized startup, max.</li> </ul>	16
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	31
- Of which IO devices with IRT, max.	31
- Number of connectable IO Devices for RT, max.	31
— of which in line, max.	31
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.

Update time for IRT	
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— ISOLIIOIOUS IIIOUE — IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	No
OPC UA	No
AS-Interface	No
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	Yes
SNMP	Yes
• DCP	Yes
• LLDP	Yes
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
	Yes
— MRPD	
SIMATIC communication	
SIMATIC communication • S7 routing	No
SIMATIC communication • S7 routing • S7 communication, as server	No Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client	No
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication	No Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP	No Yes Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max.	No Yes Yes Yes 8 kbyte
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported	No Yes Yes Yes 8 kbyte Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006)	No Yes Yes Yes 8 kbyte Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max.	No Yes Yes Yes 8 kbyte Yes Yes Yes 8 kbyte
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006)	No Yes Yes Yes 8 kbyte Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max.	No Yes Yes Yes 8 kbyte Yes Yes Yes 8 kbyte
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP	No Yes Yes Yes 8 kbyte Yes 9 kbyte Yes 8 kbyte Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max.	No Yes Yes Yes 8 kbyte Yes 9 kbyte Yes 8 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast
SIMATIC communication         • S7 routing         • S7 communication, as server         • S7 communication, as client         Open IE communication         • TCP/IP         — Data length, max.         — several passive connections per port, supported         • ISO-on-TCP (RFC1006)         — Data length, max.         • UDP         — Data length, max.         • DHCP	No Yes Yes Yes 8 kbyte Yes 9 kbyte Yes 8 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. • DHCP • DNS	No Yes Yes Yes 8 kbyte Yes 9 kbyte Yes 8 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP	No Yes Yes Yes 8 kbyte Yes 8 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP	No Yes Yes Yes 8 kbyte Yes Yes 8 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes Yes Yes Yes
SIMATIC communication         • S7 routing         • S7 communication, as server         • S7 communication, as client         Open IE communication         • TCP/IP         — Data length, max.         — several passive connections per port, supported         • ISO-on-TCP (RFC1006)         — Data length, max.         • UDP         — Data length, max.         • DHCP         • DNS         • SNMP         • DCP         • LLDP         • Encryption	No Yes Yes Yes 8 kbyte Yes 9 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP • Encryption Web server	No Yes Yes Xes Xes Yes Yes Xes Yes Xes Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP • Encryption Web server • supported	No Yes Yes Yes S kbyte Yes Yes 8 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP • Encryption Web server • supported • HTTPS	No Yes Yes Yes Skbyte Yes Yes Skbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP • Encryption Web server • supported • HTTPS • web API	No Yes Yes Yes Xes Xes Xes Yes Xes Xes Xes Xes Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP • Encryption Web server • supported • HTTPS • web API - Number of sessions, max.	No Yes Yes Yes Yes & kbyte Yes Yes & kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as client Open IE communication • TCP/IP - Data length, max. - several passive connections per port, supported • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. • DHCP • DNS • SNMP • DCP • LLDP • Encryption Web server • supported • HTTPS • web API	No Yes Yes Yes Xes Xes Xes Yes Xes Xes Xes Xes Yes Yes Yes Yes Yes Yes Yes Yes Yes Y

MODBUS	Yes
communication functions / header	
S7 communication	
• supported	Yes
as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Number of connections	See online help (37 continuincation, user data size)
• overall	PG Connections: 4 reserved; HMI Connections: 4 reserved / 82 max; S7
• Overall	Connections: 78 max; Open User Connections: 78 max; Web Connections: 2 reserved / 80 max; Total Connections: 10 reserved / 88 max
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Number of available Extended Motion Control resources for technology objects	40
Required Extended Motion Control resources	
— per cam (1 000 points and 50 segments)	2; 1000 points and 1 segment
— for each set of kinematics	30
kinematics functions	
- kinematics with up to 4 interpolating axes	Yes
— kinematics with 5 or more interpolating axes	No
— user-defined kinematics	No
— SIMATIC Safe Kinematics	No
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	10
<ul> <li>Number of positioning axes at motion control cycle</li> </ul>	10

of 8 ms (typical value)	
Integrated Functions	
Counter	Yes
Number of counters	8
Counting frequency, max.	100 kHz; Ia.0 to Ia.5: 100 kHz (80 kHz in quadrature mode), Ia.6 to Ia.7: 30 kHz (20 kHz in quadrature mode)
Frequency measurement	Yes
PID controller	Yes
Number of pulse outputs	8; individually assigned to CPU and Signal Board
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	Yes; field side to logic: 707 V DC (type test)
between the channels	No
<ul> <li>Number of potential groups</li> </ul>	1
Potential separation digital outputs	
Potential separation digital outputs	Relays
between the channels	No
Number of potential groups	1
EMC	
Interference immunity against discharge of static electricity	
Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
Interference immunity on supply lines acc. to IEC 61000- 4-4	Yes
<ul> <li>Interference immunity on signal cables acc. to IEC 61000- 4-4</li> </ul>	Yes
Interference immunity against voltage surge	
Interference immunity on supply lines acc. to IEC 61000- 4-5	Yes
Interference immunity against conducted variable disturbance indu	iced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
<ul> <li>Limit class A, for use in industrial areas</li> </ul>	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	No
RCM (formerly C-TICK)	Yes
KC approval	No
Marine approval	No
product functions / security / header	
signed firmware update	Yes
Secure Boot	Yes
safely removing data	No
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	o.o.m, ave amos, ar product paokage
	20 °C: No condensation
• min. • max.	<ul> <li>-20 °C; No condensation</li> <li>40 °C; 40 °C horizontal or 30 °C vertical at max. voltages and max. specifications</li> </ul>
<ul> <li>horizontal installation, min.</li> </ul>	-20 °C; No condensation
horizontal installation, max.	60 °C; at rated voltages, 50 % of max. specification and alternate IO active
<ul> <li>nonzontal installation, max.</li> </ul>	ou o, at rated voltages, ou % of max. specification and alternate IO active

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<ul> <li>vertical installation, min.</li> </ul>	-20 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	50 °C; at rated voltages, 50 $\%$ of max. specification and alternate IO active
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Operation, min.	540 hPa
• Operation, max.	1 140 hPa
<ul> <li>Storage/transport, min.</li> </ul>	540 hPa
<ul> <li>Storage/transport, max.</li> </ul>	1 140 hPa
Altitude during operation relating to sea level	
<ul> <li>Installation altitude, min.</li> </ul>	-1 000 m
<ul> <li>Installation altitude, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity	
Operation, max.	95 %; no condensation
Vibrations	
Vibration resistance during operation acc. to IEC 60068- 2-6	3.5 mm from 5 - 8.4 Hz, 1g from 8.4 - 150 Hz
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
<ul> <li>SO2 at RH &lt; 60% without condensation</li> </ul>	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
onfiguration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
User administration	Yes; device-wide
Number of users	100
Number of groups	100
Number of roles	50
programming / cycle time monitoring / header	
adjustable	Yes
imensions	
Width	70 mm
Height	125 mm
Depth	100 mm
/eights	
Weight, approx.	333 g
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