

SIMATIC S7-1500F, CPU 1518F-4 PN/DP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 6 MB FOR PROGRAM AND 20 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 2. INTERFACE: PROFINET RT, 3. INTERFACE: ETHERNET, 4. INTERFACE: PROFIBUS, 1 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY



General information	
Product type designation	CPU 1518F-4 PN/DP
Firmware version	V2.1
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated as of version 	V14 SP1 (FW V2.1) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V

Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
I^2t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	6 Mbyte
• integrated (for data)	20 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	10 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	16 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	512 kbyte
FC	
• Number range	0 ... 65 535

• Size, max.	512 kbyte
OB	
• Size, max.	512 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 100 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	2
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 60W 24/48/60V DC HF
Flag	
• Number, max.	16 kbyte

• Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	

• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Functionality	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

Update time for IRT

— for send cycle of 125 μ s	125 μ s
— for send cycle of 187.5 μ s	187.5 μ s
— for send cycle of 250 μ s	250 μ s to 4 ms
— for send cycle of 500 μ s	500 μ s to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 μ s)

Update time for RT

— for send cycle of 250 μ s	250 μ s to 128 ms
— for send cycle of 500 μ s	500 μ s to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

PROFINET IO Device

Services

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFIenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4

2. Interface

Interface types

• Number of ports	1
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• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2
Functionality	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— PROFlenergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes

- Prioritized startup
- Shared device
- Number of IO Controllers with shared device, max.

No
Yes
4

3. Interface

Interface types	
• Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X3
Functionality	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	No
• PROFINET IO Device	No
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes

4. Interface

Interface types	
• Number of ports	1
• RS 485	Yes; X4
Functionality	
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	No
• SIMATIC communication	Yes

Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
• Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	192

<ul style="list-style-type: none"> • Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
SIMATIC communication	
<ul style="list-style-type: none"> • S7 communication, as server 	Yes
<ul style="list-style-type: none"> • S7 communication, as client 	Yes
<ul style="list-style-type: none"> • User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP <ul style="list-style-type: none"> — Data length, max. — several passive connections per port, supported 	Yes 64 kbyte Yes
<ul style="list-style-type: none"> • ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> — Data length, max. 	Yes 64 kbyte
<ul style="list-style-type: none"> • UDP <ul style="list-style-type: none"> — Data length, max. — UDP multicast 	Yes 1 472 byte Yes; Max. 5 multicast circuits
<ul style="list-style-type: none"> • DHCP 	No
<ul style="list-style-type: none"> • SNMP 	Yes
<ul style="list-style-type: none"> • DCP 	Yes
<ul style="list-style-type: none"> • LLDP 	Yes
Web server	
<ul style="list-style-type: none"> • HTTP 	Yes; Standard and user pages
<ul style="list-style-type: none"> • HTTPS 	Yes; Standard and user pages
PROFIBUS DP master	
<ul style="list-style-type: none"> • Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Services	
<ul style="list-style-type: none"> — PG/OP communication 	Yes
<ul style="list-style-type: none"> — S7 routing 	Yes
<ul style="list-style-type: none"> — Data record routing 	Yes
<ul style="list-style-type: none"> — Isochronous mode 	Yes
<ul style="list-style-type: none"> — Equidistance 	Yes
<ul style="list-style-type: none"> — Number of DP slaves 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul style="list-style-type: none"> — Activation/deactivation of DP slaves 	Yes
OPC UA	
<ul style="list-style-type: none"> • OPC UA Server <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication 	Yes; Data access (read, write, subscribe), runtime license required Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
Further protocols	
<ul style="list-style-type: none"> • MODBUS 	Yes; MODBUS TCP

Media redundancy	
• Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
• Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 125 µs
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program alarms	10 000
Number of simultaneously active program alarms	
• Number of program alarms	1 000
• Number of alarms for system diagnostics	200
• Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
• Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes

- MAINT LED Yes
- Connection display LINK TX/RX Yes

Supported technology objects

Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects (except cam disks) 	10 240
<ul style="list-style-type: none"> • Required Motion Control resources <ul style="list-style-type: none"> — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per output cam — per cam track — per probe 	40 80 160 80 20 160 40
<ul style="list-style-type: none"> • Positioning axis <ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) 	100; At 40% CPU load due to Motion Control 128; At 40% CPU load due to Motion Control
Controller	
<ul style="list-style-type: none"> • PID_Compact • PID_3Step • PID-Temp 	Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul style="list-style-type: none"> • High-speed counter 	Yes

Standards, approvals, certificates

Highest safety class achievable in safety mode	
Probability of failure (for service life of 20 years and repair time of 100 hours)	
<ul style="list-style-type: none"> — Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
<ul style="list-style-type: none"> — High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09

Ambient conditions

Ambient temperature during operation	
<ul style="list-style-type: none"> • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. 	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	

- min. -40 °C
- max. 70 °C

Configuration

Programming

Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes

Know-how protection

• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes

Access protection

• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes

Cycle time monitoring

• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time

Dimensions

Width	175 mm
Height	147 mm
Depth	129 mm

Weights

Weight, approx.	1 988 g
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